



Cummins South Pacific Pty. Ltd.

WORKSHOP TAX INVOICE

ABN NO. 42006332949
POORAKA
50-52 DIAGONALROAD
POORAKA SA 5095
Ph: 08 83684300
Fax: 08 82603055

COPY

INVOICE NUMBER

1712739

INVOICE DATE

25/08/25

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Invoice To

Account Number

Customer

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	60850403	Equip Make:	KENWORTH
FleetNo:		Reg No:	409MND	Cust Ord NO:	5963
Date in Service:	25/07/25	KLMS:	629170	HRS:	
Repair Date:	29/05/25	Chassis NO:	448836	Currency:	AUD
C.O.No.	6786401	Work ordNo.	2962254	Facility	440

Complaint:

Rego - 409MND - Health Check

Cause:

Engine Dusted - Incorrect Air Cleaners

Correction:

Hrs/Klms: 629170 KM

Fuel Burn: 314878 L

Engine in for a health check.

- Blowby at 36 inches.
- Crankcase filter tampered with.
- AT system deleted.
- Oil leaks from front and rear of engine.
- Front engine mounts worn.
- Wiring needs tidying up.
- Several plugs broken on engine.

- Started stripping engine.
- Removed side guards and lifted cab.
- Found camshafts galled.
- Found turbocharger shroud plate loose.
- Removed cylinder head.
- Removed gear housing.
- Removed pistons and liners.
- Found main caps fretted.

Health check, strip and access. (18 Hours)

Quoted recon engine and new AT system.

- Removed engine and reassembled for core.
- Upfitted new engine with required OEM parts. -
- Fitted DPF injector components to engine.
- Fitted new heater taps.
- Fitted new engine mounts and radiator mounts.
- Fitted new input shaft, worn.
- Fitted new clutch, spring carriers broken.
- Fitted new clutch linkage and adjuster.

All goods and services provided in line with Cummins Terms and Conditions of Sale

Payment Terms 30 Days from End of Month



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Description	Operation	Unit price	Qty	Extension
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- Fitted original ECM to new engine.
- Fitted new oil temp sensor for cab gauge
- Fitted engine to chassis.
- Fitted all OEM wiring and cable tied up.
- Fitted radiator with new mounts and spacers.
- Fitted new main belt tensioner.
- Fitted new radiator hoses.
- Filled with coolant and oil.
- Fitted new boost hoses and clamps.
- Cleaned out intake piping.
- Replaced seized exhaust clamps.
- Lowered cab down.
- Lifted truck up on hoist.
- Removed DPF and DOC.
- Fitted new DOC and DPF.
- Replaced sensor hoses as split.
- Updated calibration.
- Start and ran engine.
- Active DPF differential faults.
- Carry out diagnoses, found loom internally shorted.
- Removed and replaced loom.
- Shorting of loom shorted sensor, replaced sensor.
- Carry out dyno test, all okay.
- Carried out regen, all okay.
- Fitted side gaurds.
- Carry out check over, all okay.

Old Engine Number - 79619723

New Engine Number - 60850403

Banking Details

Cummins South Pacific Pty Ltd
Australia and New Zealand Banking Group Limited (ANZ)
Level 4, 100 Queen Street, Melbourne VIC 3000
Account No: 836551902 BSB:013 479
Swift Code: ANZBAU3M

Include Account and Invoice Numbers in Payment Reference

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Expense Item	Operation	Unit price	Qty	
Labour				
6848.00	3	214.00	32.00	
6848.00	LABOUR TOTAL			
Material				
K066-404	FRONT ENGINE BUSH	141.49	2	282.98
D13-1012	FRONT ENGINE BUSH	204.88	2	409.76
DR7965RX	RECON ENGINE ISX	56362.50	1	56362.50
HE8701	HUMP HOSE 4" - 4" X 8" 3		2	
HE8761XL	HOSE		1	
HE8761	BOOST HOSE, 4"X 4.5"		1	
V404P-10-6	VALVE	29.68	2	59.36
K066-421	SNUBBER BAR BUSH		2	
D13-1001-4	REAR ENGINE BAR BUSH		2	
5579290	KIT, PARTICULATE FILTER	5128.51	1	5128.51
2888250RX	RECON MODULE, INLET CATAL	7511.33	1	7511.33
89448	BELT TENSIONER		1	
K264-84	GROMMET, TIE ROD		4	
K221-4992	SPACER		2	
K066-177	ANTI-VIBRATION BUSH		2	
B9228-0275B	CLAMP	4.00	10	40.00
F16-6000-031B41	CLAMP 4.25" TO 4.5"	13.77	8	110.16
K077-372-73	CLAMP 4 1/2"	50.69	4	202.76
3684312	CLAMP V BAND	257.76	1	257.76
4921730	SENSOR PRESSURE	565.15	1	565.15
4936622	HOSE PLAIN Q667912 [FLEE		2	
PGXLVITAL-WSHOP	PGXL VITAL ADVANCED COOLA	4.17	65	271.05
1324	PREMIUM BLUE 8600 BULK OI	4.11	50	205.50
4969631	HARNESS WIRING Q229743 [	689.61	1	689.61
MATERIAL TOTAL				72096.43
Subcontract				
5572158		2616.97	1	2616.97
5575552	Input Shaft Kit	1220.81	1	1220.81
5576216	sensor	69.01	1	69.01
				563.76



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4470.55				SUBCONTRACT TOTAL
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Miscellaneous	Capped Price Engine R&R	9632.38	1.00	9632.38
	Exhaust clamps	110.00	5.00	550.00
	Capped Price LAB Disc	214.00	32.00-	6848.00-
	Consumables	350.00		350.00
MISC TOTAL				3684.38

SUB-TOTAL	87099.36
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G.S.T	8709.94
INVOICE TOTAL	95809.30