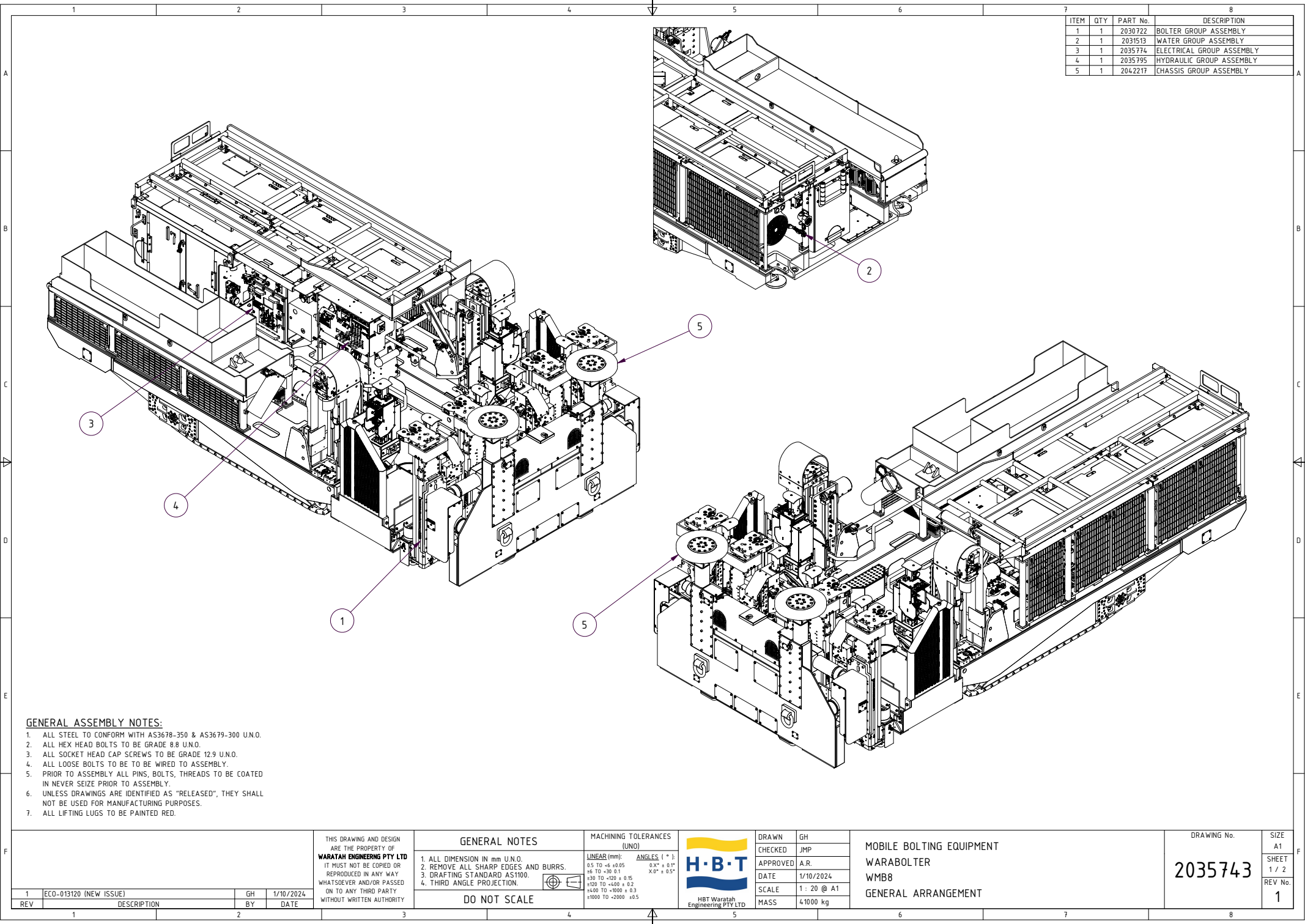




ITEM	QTY	PART No.	DESCRIPTION
1	1	2030722	BOLTER GROUP ASSEMBLY
2	1	2031513	WATER GROUP ASSEMBLY
3	1	2035774	ELECTRICAL GROUP ASSEMBLY
4	1	2035795	HYDRAULIC GROUP ASSEMBLY
5	1	2042217	CHASSIS GROUP ASSEMBLY

GENERAL ASSEMBLY NOTES:

1. ALL STEEL TO CONFORM WITH AS3678-350 & AS3679-300 U.N.O.
2. ALL HEX HEAD BOLTS TO BE GRADE 8.8 U.N.O.
3. ALL SOCKET HEAD CAP SCREWS TO BE GRADE 12.9 U.N.O.
4. ALL LOOSE BOLTS TO BE TO BE WIRED TO ASSEMBLY.
5. PRIOR TO ASSEMBLY ALL PINS, BOLTS, THREADS TO BE COATED IN NEVER SEIZE PRIOR TO ASSEMBLY.
6. UNLESS DRAWINGS ARE IDENTIFIED AS "RELEASED", THEY SHALL NOT BE USED FOR MANUFACTURING PURPOSES.
7. ALL LIFTING LUGS TO BE PAINTED RED.

GENERAL NOTES

1. ALL DIMENSION IN mm U.N.O.
2. REMOVE ALL SHARP EDGES AND BURRS.
3. DRAFTING STANDARD AS1100.
4. THIRD ANGLE PROJECTION.

MACHINING TOLERANCES (UNO)

LINEAR (mm):	ANGLES (°):
0.5 TO +6 ±0.05	0.X° ± 0.1°
+6 TO +30 ±0.1	X.0° ± 0.5°
+30 TO +120 ± 0.15	
+120 TO +400 ± 0.2	
+400 TO +1000 ± 0.3	
+1000 TO +2000 ±0.5	



DRAWN	GH
CHECKED	JMP
APPROVED	A.R.
DATE	1/10/2024
SCALE	1: 20 @ A1
MASS	41000 kg

MOBILE BOLTING EQUIPMENT
WARABOLTER
WMB8
GENERAL ARRANGEMENT

DRAWING No.

2035743

SIZE	A1
SHEET	1 / 2
REV No.	1

