



AVONLEA - RADVILLE - ESTEVAN - REDVERS - OXBOW

IN STORE PICKUP Ship nvoice

P.O. Box 300 AVONLEA, Sask, S0H 0C0 Phone: (306) 868-5000 Fax: (306) 868-4840 avonlea@nelsonmotors.com

Branch			
Avonlea Date	Time	35	Page
05/27/25	15:5	1:06 (0)	01
Account No.	Phone No.		Invoice No.
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Sales Tax License N	lo. F	ederal Exempt	ion No.
Farm Plan No.		Sale	sperson
			AVG / AVG

DESCRIPTION

STK#/FLEET#

9630 530HP TRACTOR

HRS PIN/EIN

WARRANTY DATE

HRS 2000

253276

5543 1RW9630PLBP024942

10/06/13

253276

9630

RG6135L025099

10/05/16

1500 P

Plan ahead and book your Inspection now to receive special pricing, 10% parts discount on all repairs performed by a Certified technician and 1 year parts and labor warranty beginning seasonal start date or first use. Ask your local NME representative for details.

SEGMENT# 1 C 444

04/23/25 04/23/25

DIAGNOSE FOR FUEL CODE ECU 157.18

NA

CORRECTION:

Followed solution number 78767, but was unable to get the tractor to code for 45 minutes.

Followed diagnostics for the codes that were present but found no issues.

Customer decided to replace the pump according to solution 78767, even though the code did not appear while I was on-site.

After replacing the pump, the code still appeared.

Customer removed all wires from the harness to inspect for issues-none were found.

Tested fuel pressure with a manual gauge and found no issues.

Recommended replacing the fuel pressure sensor.

While on-site, inspected the coolant reservoir to check for fuel contamination-found oil in the coolant.

Recommended bringing the tractor to the shop for further

inspection.

10400

ADDITIONAL DESCRIPTION:

SOLUTION NUMBER: 78767

LABOR

661.05

GST #R834134140

SEGMENT TOTAL ==>

CONTINUED ON PAGE 02

661.05

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DESCRIPTION

STK#/FLEET#

253276

253276

9630 530HP TRACTOR

9630

HRS PIN/EIN

04/23/25 04/23/25

5543 1RW9630PLBP024942

RG6135L025099

10/06/13

WARRANTY DATE

HRS 2000

10/05/16

1500 P

SEGMENT# 2 C 444 10-030-050

FUEL TRANSFER PUMP, R&R

CORRECTION:

Removed engine side shields.

Removed alternator belt.

Removed and supported alternator out of the way to have

enough room to remove the pump.

Removed electrical connector to the pump.

Removed three bolts holding the pump.

Pried the pump out of its home.

Lubed O-rings of the new pump and installed.

Could not get the pump to sit right, so removed again and

found the O-ring had rolled over.

Set the O-ring again and reinstalled, torqued bolts to spec.

Installed alternator back in place.

Installed belt.

Primed pump and ran tractor to test for leaks and

functionality.

Reinstalled engine side shields.

ADDITIONAL DESCRIPTION:

Remove fuel hoses from pump.

Remove pump and swap fittings to new pump.

Reinstall pump to specification.

Prime fuel system.

RE539767

FUEL PUMP

2300.47 1

PARTS

2300.47 468.00

2300.47

LABOR

SEGMENT TOTAL ==>

2768.47

10400

CONTINUED ON PAGE 03

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				7770	/ 7570

HRS

GST #R834134140

DESCRIPTION

253276 9630 530HP TRACTOR 10/06/13 5543 1RW9630PLBP024942 2000 253276 9630 RG6135L025099 10/05/16 1500 P SEGMENT# 3 C 444 *SR CALL 04/23/25 04/23/25 Service Call: Service Call Mileage Rate \$1.50/km (Min Charge \$180.00) plus technician's time. 32km total. MINIMUM SERVICE CALL CHARGE TO BE APPLIED - \$ 180.00

HRS PIN/EIN

LABOR 278.85 10400 SEGMENT TOTAL==> 278.85

SEGMENT# 4 C 464 3807873 04/23/25 04/26/25

High-Low Control Manifold Pressure Sensor, Remove and Replac

CORRECTION:

Ship to:

STK#/FLEET#

Removed filters. Replaced sensor. Installed new fuel filters and verified operation code did not come up.

ADDITIONAL DESCRIPTION:

Repair for Fuel Code ECU 157.18.

Webarr ror rae	I Code Eco 137.10.			
DZ112919	Filter	Element 1	169.87	169.87
DZ130550	Filter	Element 1	232.48	232.48
EHC-02	FILTER	CORE 2	1.00	2.00
RE154966	SWITCH	1 N	150.28	150.28
•.			PARTS	554.63
			LABOR	145.60
10400		SEGMENT	TOTAL==>	700.23

SEGMENT# 5 C 444 *TR-030-061 04/23/25 04/26/25

ENGINE OIL COOLER, R&R

CORRECTION:

Removed negative battery cable.

Drain engine coolant.

CONTINUED ON PAGE 04

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Farm Plan No.		Sa	esperson
			AVG / AVG
			GST #R83413414

DESCRIPTION

STK#/FLEET#

9630 530HP TRACTOR

HRS PIN/EIN

WARRANTY DATE

HRS

253276 253276

9630

5543 1RW9630PLBP024942

RG6135L025099

10/06/13 10/05/16

2000 1500 P

Drained oil.

Removed necessary shields.

Removed oil cooler bypass assembly.

Removed oil cooler housing along with the oil cooler.

Removed oil cooler from the housing.

Tested oil cooler separately.

Reinstalled the housing temporarily while the cylinder head was being removed, to prevent contaminant's from entering the system.

Removed the housing again, installed the new oil cooler into the housing, and reinstalled the housing onto the engine. $\ . \ \ \,$

ADDITIONAL DESCRIPTION:

Remove negative battery cable.

Drain engine coolant.

Remove oil cooler bypass assembly.

Remove oil cooler housing with oil cooler.

Remove oil cooler from housing.

Remove gaskets and seals.

Clean sealing areas.

Install in reverse order.

Test run and check for leaks.

rese run una oncen rer reans.				
EHC-02	FILTER CORE	1	1.00	1.00
FRT	shortline frt	1	15.00	15.00
RE500657	OIL COOLER	1 N	1506.09	1506.09
RE572785	Oil Filter	1	151.62	151.62
R134716	O-RING	2	5.43	10.86
R500209	GASKET	1 N	37.19	37.19
R500210	GASKET	1	27.35	27.35
			PARTS	1749.11

CONTINUED ON PAGE 05

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Ship Via		Purchase Ord	er .
Sales Tax License N	lo.	Federal Exem	ption No.
Farm Plan No.		Sa	lesperson
			AVG / AVG

GST #R834134140

DESCRIPTION

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS 253276 9630 530HP TRACTOR 5543 1RW9630PLBP024942 10/06/13 2000 253276 9630 1500 P RG6135L025099 10/05/16 1412.32 LABOR 10400 SEGMENT TOTAL ==> 3161.43

SEGMENT# 6 C 444 3745315 04/23/25 04/28/25

Engine Oil Cooler, Pressure Test

Get adapters to plug off cooler.

Pressure up and place in container of water.

Check for bubbles coming from any cracks.

LABOR 127.40 10400 SEGMENT TOTAL=> 127.40

SEGMENT# 7 C 464 *TR-020-013 04/23/25 04/28/25

Cylinder Head Gasket, R&R

CORRECTION:

Removed all components attached to the head. Removed the rocker cover and rocker arms. Removed the injectors. Removed the head bolts and then removed the head. Removed the camshaft from the head. Cleaned the top of the block thoroughly.

Once the head was returned, reassembled everything in reverse order. Pressure-tested the cooling system-it held pressure well. Filled the engine with oil and installed a new oil filter. Ran the tractor to verify proper operation. Installed the shields.

ADDITIONAL DESCRIPTION:

Does not include time to service valves, valve parts or camshaft bushings.

Raise hood into service position.

Drain coolant.

Remove cylinder head.

CONTINUED ON PAGE 06

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HRS

DESCRIPTION

PIN/EIN HRS STK#/FLEET# 2000 10/06/13 1RW9630PLBP024942 5543 9630 530HP TRACTOR 253276 10/05/16 1500 P RG6135L025099 253276 9630 Clean & inspect all parts. Reassemble in reverse order to specs in tech manual. Run and check for proper operation & verify fluid levels are correct. 263.41 37.63 7 N CLAMP AH170895 35.55 35.55 1 Filler Cap AT322214 492.80 492.80 1 N TANK AT326151 8.04 2 4.02 PACKING A4730R 454.20 37.85 12 S Spacer DZ105787 515.82 85.97 6 Stud DZ114549 72.10 2 36.05 Seal DZ127964 2.95 .05 59 COLL/// OIL EHC-03 100.00 50.00 2 FLASH + CHARGE FLASH 45.00 3 15.00 shortline frt FRT 53.14 2 26.57 HOSE CLAMP RE224072 1026.96 42.79 24 SEAL RE523985 37.29 37.29 1 CLAMP RE52702 82.94 1 82.94 Thermostat RE527611 149.92 2 74.96 Thermostat RE527612 28.47 28.47 1 Seal RE527614 1152.28 1152.28 1 N Gasket Kit RE530816 621.54 621.54 1 N KIT RE530817 216.30 6 36.05 Gasket RE548047 121.72 4 30.43 N M10 NUT RE66444 151.68 25.28 6 S SCREW R114083 10.86 2 N 5.43 O-RING R134716 255.64 9.13 28 N M10X70 FLANGE R136507 88.89 88.89 1 Radiator Hose R243231 97.47 97.47 1 HOSE R264593 37.19

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GASKET

TERMS: PAYMENT DUE ON RECEIPT OF STATEMENT. SPECIAL ORDER GOODS ARE NOT RETURNABLE. ALL RETURNS MUST BE ACCOMPANIED BY THIS INVOICE.
RETURNED GOODS SUBJECT TO RESTOCKING CHARGE. TITLE TO ALL ITEMS REMAINS WITH NELSON MOTORS UNTIL PURCHASE PRICE, INTEREST AND OTHER CHARGES ARE FULLY PAID.

37.19

CONTINUED ON PAGE 07

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R500209





AVONLEA - RADVILLE - ESTEVAN - REDVERS - OXBOW

IN STORE PICKUP

Output

Outpu

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				AVG /	AVG
				GST #	R834134140

DESCRIPTION

STK#/FLEET#		HRS PIN/EIN	WARR	ANTY DATE	HRS	
253276	9630 530HP TRACTOR	5543 1RW9630PLBP(24942	10/06/13	2000	
253276	9630	RG6135L02509	9	10/05/16	1500 P	
R500210		GASKET	1	27.35		27.35
R518328		VALVE	2 N	172.71		345.42
R518437		Exhaust Manifol	1 N	2106.86		2106.86
	Exhaust Manifo	ld			,	
R519643		GASKET	2	18.90		37.80
R521299		Socket Head Scr	5 S	2.96		14.80
	Socket Head Sc	rew				
R521465		Screw :	3 N	7.76		23.28
R523533		RING	4	35.18		140.72
R526284		SCREW	6	6.75		40.50
R526456		Bracket	1 N	299.27		299.27
R528549		Valve Seat Inse	24 N	46.49		1115.76
	Valve Seat Ins	ert				
R532008		Bushing	4	93.41		373.64
R545233		Radiator Hose	2	55.52	\$1	111.04
R63185		O-RING	3	6.41		19.23
SHOP/MISC		HEAD REPAIR	1	4871.51		4871.51
SHOP/MISC		MANIFOLD REPAIR	1	413.27		413.27
TY27384B		BLK 15W40 Shop	59	6.95		410.05
19M7867		M8X25 FLANGE	6	1.78		10.68
24M7239		WASHER	4	1.14		4.56
				PARTS		16487.90
				LABOR		5678.40
10400			SEGMENT	TOTAL==>		22166.30

SEGMENT# 8 C 464

10-020-070

04/23/25 04/28/25

WATER PUMP, R&R

CORRECTION:

Removed hoses. Removed water pump. Installed new water pump and connected all hoses. Verified operation.

CONTINUED ON PAGE 08

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DESCRIPTION

STK#/FLEET#			HRS	PIN/EIN		WARR	ANTY DATE	HRS	
253276	9630 530HP	TRACTOR	5543	1RW9630PI	LBP0	24942	10/06/13	2000	
253276	9630			RG6135L02	2509	9	10/05/16	1500 P	
AH170895			CLAMP			1	37.63		37.63
AR21839			Clamp			4	5.64		22.56
CRSE501593			WATER E	PUMP REMA		1-	146.00		146.00-
DZ103631			Hose	(***)		1	62.09	•	62.09
RE52702			CLAMP			1	37.29		37.29
R117080			RADIATO	OR H		1	55.72		55.72
R231549			RADIATO	OR HOSE	5	1	56.12		56.12
SE501593			WATER E	PUMP REMA		1	1095.76		1095.76
	Water	Pump Rema	an						
CRSE501593			WATER E	PUMP REMA			146.00	(30)	146.00
							PARTS		1367.17
							LABOR		1092.00
10400						SEGMENT	TOTAL==>		2459.17

SEGMENT# 9 C 464 *TR-030-090 04/23/25 05/10/25

COOLING SYSTEM FLUSH

CORRECTION:

Filled cooling system with water and cleaning solution. Ran up to temp and let run for a bit. Drained cooling system then filled with water. Ran again for a bit. Drained water.

Put thermostats in and filled cooling system.

ADDITIONAL DESCRIPTION:

Drain coolant.

Fill cooling system with water and flush solution.

Run engine.

Drain.

Fill cooling system to specification.

Test run and check operation.

EHC-10 AF/Enviro PMCC2610X

RESTORE PLUS

50 .14 2 81.67

7.00 163.34

CONTINUED ON PAGE 09

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GST #R834134140

DESCRIPTION

5	STK#/FLEET#				HRS	PIN.	/EIN	WARR	ANTY DATE	HRS	
2	253276	9630	530HP	TRACTOR	5543	1RW	9630PLBP	024942	10/06/13	2000	
2	253276	9630				RG6	135L0250	99	10/05/16	1500 P	
			Shop (Cleaner	Supply It	cem					
	R524618				Gasket			1	40.60		40.60
	TY26578				Premix	Bulk	A/F	50	6.11		305.50
									PARTS		516.44
									LABOR		655.20
	10400							SEGMENT	TOTAL==>		1171.64

*****	WORK	ORDER	TOTALS	*****	
PARTS			22975.72		
LABOR			10518.82		
SERVICE CALL			180.00		
Shop Supplies			2	200.00	
SUB TOTAL ==>	SUB TOTAL==> 33874.		374.54		
GST			16	593.72	
CUSTOMER TOTAL		35568.26			

AG

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