



# ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

MEDICINE HAT  
1625-30th St SW  
Medicine Hat, Alberta T1B 3N5  
Tel: (403) 528-3838  
Fax: (403) 528-3372  
Toll Free: 1-855-763-1427

# INVOICE

Ship to:

CS-FIELDBERG  
  
2799 hrs

Invoice to:

[Redacted]

Branch		
MEDICINE HAT		
Date	Time	Page
08/12/25	11:20:04 (O)	01
Account No.	Phone No.	Reference No.
FIELD009	4035481299	W25146
Ship Via	Purchase Order	
	G.S.T. No.	
	79759 4660 RT0001	
Credit Card No.	Salesperson	
	Q40	

## Description of Work and Parts

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - - -
129219		X ZFRF02472			
MAGNUM 280 TRACTOR					
MAG 280					

SEGMENT# 1 S 06472 NA	06/30/25	06/30/25	90.00 HRS
ENGINE REBUILD			

CORRECTION:

6/30/2025 #06472

- inspect camshaft bushings (damaged)
- remove oil pump
- install and torque injectors with new seals
- install and torque fuel rail onto head
- install new fuel lines from fuel rail to injectors
- torque all fuel lines
- remove oil cooler from old block
- change o-rings on heat distributor
- install heater core with new gasket and torque
- remove idler gear from old block
- unbolt and remove link rod for idler pulley from old block
- install link rod loosely onto block before idler pulley
- install idler pulley and torque properly
- remove old seal from rear mount
- clean mounting surface off rear mount
- install oil pump onto new block and torque properly

7/3/2025 #06472

- do a valve adjustment on all valves
- install fuel filter
- install ECM
- install and torque crankshaft dampener
- change camshaft gear o-ring
- install rocker box with new gasket
- install oil fill cap with gasket (had to clean paint off)

CONTINUED ON PAGE 02

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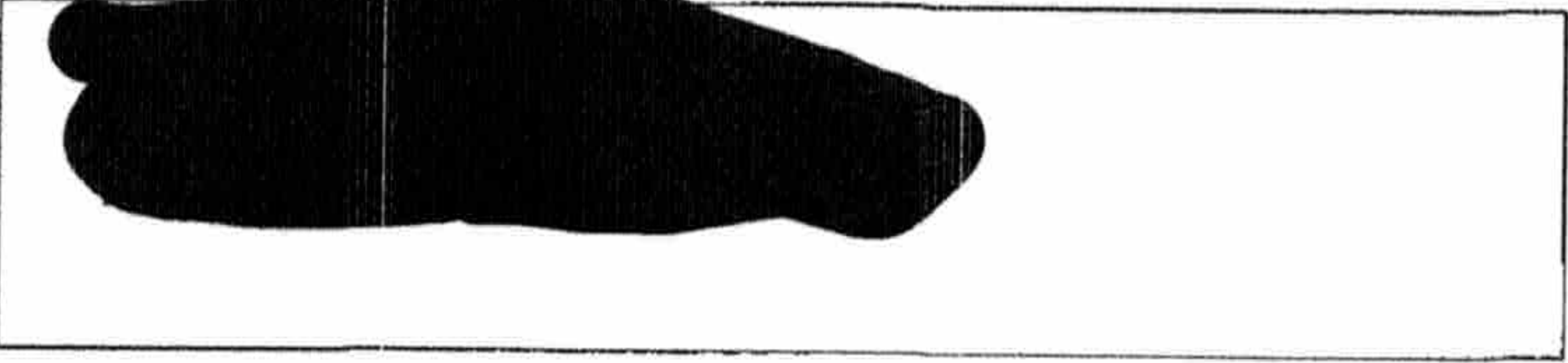
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129219		X ZFRF02472			

MAGNUM 280 TRACTOR  
MAG 280

- mounting surface)
- install oil pressure sensor
- install oil dipstick into block
- install new belt
- install serpentine belt idler pulley
- install fan pulley assembly
- install serpentine belt tensioners
- install breather cap

7/4/2025 #06472

- clean high-pressure fuel pump mounting flange
- install fuel pump flange and adjust for proper pump lash with camshaft gear
- change high pressure fuel pump o-ring
- install and torque fuel pump onto block
- flush out fuel lines
- install oil temperature sensor
- install alternator
- install and torque oil filter housing
- install harness mount onto block
- install tensioner pulley onto block

7/7/2025 #06472

- install rear crankshaft seal
- install and torque rear dampener
- install wiring harness for injectors
- install AC compressor
- remove block heater from old block
- install block heater onto new block
- install colorant return elbow off block with new o-ring

CONTINUED ON PAGE 03

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MAGNUM 280 TRACTOR  
MAG 280

- clean intake manifold housing
- clean intake air heater
- install air heater onto intake housing and hookup wiring
- install intake manifold with new gaskets and torqued to proper spec
- install crankshaft pulley and torquing properly

7/8/2025 #06472

- clean off exhaust manifold mounting surface
- clean off exhaust ports on engine block
- clean exhaust manifold bolts
- install exhaust manifold with new gaskets and torque properly
- install turbocharger onto exhaust manifold
- install turbo lubrication lines
- clean oil pickup tube (took longer to clean had a lot of debris inside)

7/9/2025 #06472

- install phonic wheel with proper bolt with dry lock
- adjust phonic wheel and torque down properly
- install gear case cover with new gasket
- install breather hose for case drain
- install coolant lines onto turbo restriction valve
- install coolant line mounting plate over turbo
- clean out oil pan mounting gasket
- install RPM sensor
- install camshaft position sensor

7/10/2025 #06472

CONTINUED ON PAGE 04

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MAGNUM 280 TRACTOR  
MAG 280

- install axillary drive belt
- install fan drive belt
- clean top valve cover
- clean up pan bolts
- install new seal for valve cover
- install fuel supply line into block
- install oil pan seal onto new pan
- install new oil pick up tube with new gasket
- install and torque new oil pan onto block
- install front engine mounting brackets
- hoist engine into machine

7/11/2025 #06472

- torque down front and rear engine mounts
- attach and torque drive shaft onto flywheel
- install output drive shaft cover onto block
- install starter onto block
- connect starter wires
- hook up electrical harness to starter
- hook up fuel lines from block to tank
- hook up electrical harness to engine controller
- hook up alternator output cable
- connect alternator excite wire
- connect CAN bus connector
- bleed fuel lines
- install cooling systems onto the frame

7/14/2025 #06472

- connect AC pressure switch
- connect electrical harness ground wire

CONTINUED ON PAGE 05

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129219		X ZFRF02472			

MAGNUM 280 TRACTOR  
MAG 280

- connect harness connector for fan drive
- connect intake hose onto intake manifold
- connect harness connector for grid heater supply cable
- install fuse panel onto engine block
- install fuel supply line at rear of the engine
- connect low pressure AC line with new o-ring
- reinstall oil cooler tubes at rear of engine
- connect front suspended axle wiring harness
- connect high pressure AC line with new o-ring
- reconnect all coolant lines for heater core
- install top hood support
- install air intake tube
- connect humidity sensor
- connect air restriction sensor
- install case breather line onto intake tube
- bolt cooling system onto front of frame
- connect fan drive shaft
- connect engine coolant inlet hose
- connect engine coolant outlet hose
- connect top bracket for coolant package
- install connect overflow hose to coolant reservoir
- install front low pressure AC line with new o-ring
- secure overflow hose with hose clamps
- install both front hydraulic oil cooler lines
- secure hydraulic cooler line with hose clamp

7/15/2025 #06472

- connect front high pressure AC line with new o-ring
- connect hydraulic cooler lines to rear of engine
- install air cooler tube from turbo to intake manifold

CONTINUED ON PAGE 06

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MAG 280					

-fill cooling system with coolant

7/16/2025 #06472

- repair PTO cover oil leak
- repair leak in coolant breather line
- repair exhaust pipe leak
- start engine break in procedure

7/17/2025 #06472

- finish engine break in procedure
- replace AC receiver drier
- run vacuum on AC system
- recharge AC system
- wash machine

7/29/2025 #06472

- remove fuel pump
  - found fail leaking through weep hole
- July 31/25-5698
- Help install hood onto tractor

7/31/2025 #06472

- install engine hood
- connect windshield washer hose and panel to hood
- connect side engine covers

### ADDITIONAL DESCRIPTION:

CUSTOMER PAID PORTION FOR ENGINE REBUILD

ANT1	ENVIRO ANTIFRZ	40	.01	.40
FREIGHT	FREIGHT	4	35.50	142.00
FREON134A-OZ	R134A FREON OZ	80	1.41	112.80

CONTINUED ON PAGE 07

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OIL2	25	ENVIRO OIL>30	.06		1.50
47368248	2 M	GASKET	21.75		43.50
47423212	1 N	CLAMP	94.23		94.23
47568983	1 N	HOSE	36.79		36.79
47821526	1 O	DRIER	122.07		122.07
504081274	1	CONNECTOR, HYD	21.82		21.82
504332976	1 N	STRAINER,	512.24		512.24
504332986	1 N	SUMP	834.30		834.30
504367230	3 M	SCREW	7.81		23.43
5135735	1	GASKET	8.42		8.42
73344230	25	10W40 BULK OIL	6.80		170.00
73344304	4	OT ANTF PMX2.5	55.71		222.84
84276099	1 S	BOTTLE	149.19		149.19
84388504	3 N	SCREW	1.94		5.82
90413092	1	BELT	76.76		76.76
					PARTS 2578.11
					LABOR 15373.75
					SEGMENT TOTAL==> 17951.86

SEGMENT# 2 S 06472 NA	06/30/25 06/30/25			
FUEL PUMP				
<u>CORRECTION:</u>				
7/31/2025 #06472				
-remove fuel pump drive gear				
-install drive gear onto new pump and torque to proper spec				
-install pump onto block and torque properly				
-install high pressure supply lines				
-install high pressure return lines				
-operate machine to running temperature checking for leaks				
504188076R	REMAN-INJE	1 N	3321.87	3321.87

CONTINUED ON PAGE 08

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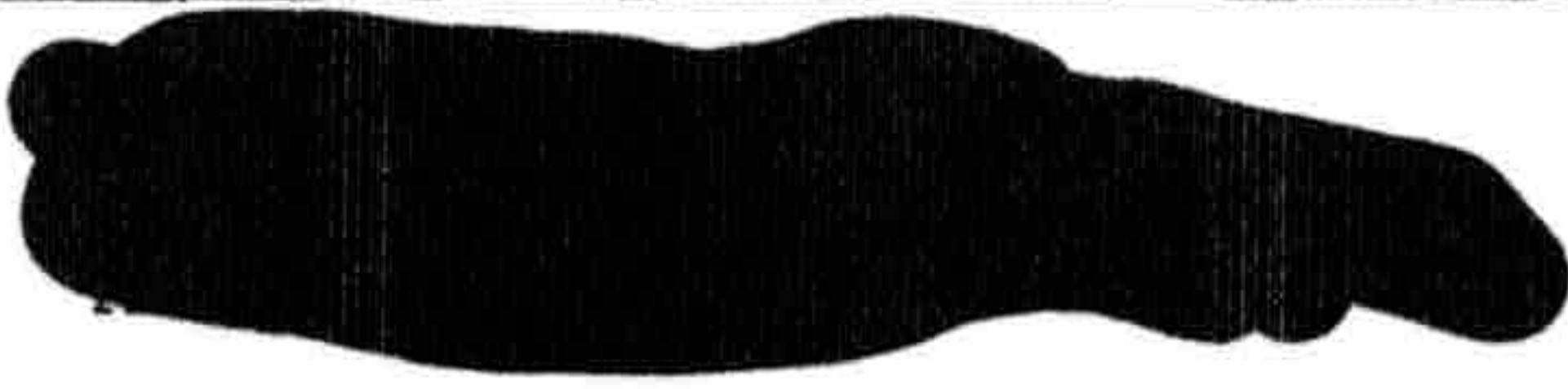
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504188076C		CORE-INJEC		678.35	678.35
				PARTS	4000.22
				LABOR	406.00
13300009				SEGMENT TOTAL==>	4406.22

SEGMENT# 3 S 06548 NA	06/30/25	06/30/25			
WASH AND DETAIL					
<u>CORRECTION:</u>					
JULY 29/25					
CLEAN CAB OF GARBAGE AND TOOLS THAT WERE INSIDE					
-VAC					
-SWEAP					
-WIPE DOWN WHOLE CAB					
-WINDOWS					
-CLEAN FLOOR					
- WRAP UP EXTENSION CORD AND PUT CAB CLEANING SUPPLIES AWAY					
				LABOR	658.80
13300009				SEGMENT TOTAL==>	658.80

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

PARTS	6578.33
LABOR	16438.55
DISPOSAL FEE	150.00
SHOP SUPPLIES	450.00
SUB TOTAL==>	23616.88
GST 797594660	1180.89
TOTAL CASH/DEBIT/CHK	24797.77

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