

D/C Heavy Duty Mechanical Inc

Invoice

36 Sunset Cres SW
 Medicine Hat AB
 T1B 4T6
 403-581-9885
 dchd.mechanical@gmail.com

Date	Invoice #
2023-09-26	3732
Due Date	
2023-09-26	

Invoice To

Vehicle Info
Year 2012 Make Peterbilt Model 389 Vin 1XPXDP9X9DD190437

P.O. No.	KMS/ HRS	Unit#
	572046KM	

Item	Quantity	Description	Rate	Amount
		R and R oil cooler assembly as per customer request Replace oil cooler assembly, replace oil filter module gaskets and both filters Replace water pump housing to block gasket		
		Flush system 8 times with cascade detergent and fleetrite radiator flush, no oil coming out of drain cock but will still be small amount of residual oil. Replace supplied coolant reservoir		
		R and R exhaust manifold gaskets		
Labour	22.5		120.00	2,700.00
Parts	1	1.25 coolant hose	33.62	33.62
Parts	40	5050 coolant	4.00	160.00
Parts	38	15w40 engine oil	5.50	209.00
Parts	1	oil Cooler	955.36	955.36
Parts	6	manifold gasket	39.46	236.76
Parts	12	manifold bolt	12.04	144.48
Parts	4	Turbo Nut	38.76	155.04
Parts	1	Turbo Gasket	40.14	40.14
Parts	1	gasket set oil module	65.96	65.96
Parts	1	o ring	15.15	15.15
Parts	1	coolant pump gasket	41.26	41.26
Parts	1	Gasket	22.12	22.12
Parts	1	Oil filter	79.88	79.88

GST/HST No. 804149326

All invoices are Due Net 30 days
 Invoices past 30 days will be subject to 2.99% monthly

Subtotal
GST
Total

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Item	Quantity	Description	Rate	Amount
Parts	1	oil spinner filter	72.92	72.92
Parts	1	Freight	115.00	115.00
		Take truck for road test, bad boost leak from front of engine. Go back to shop pressure test air to air and found upper right hand corner of air to air leaking as well as hold in bottom left hand corner of air to air. R and R air to air assembly.		
Labour	2.5		120.00	300.00
Parts	1	Trp Charge air cooler cacs1551trp	1,450.80	1,450.80
Parts	1	4751001 Install kit	157.41	157.41

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Item	Quantity	Description	Rate	Amount
		Take truck for another road test, seems to run ok no more boost leaks but cel is on and stop engine light coming on and off intermittently as well as def light on dash flashing. Go back to shop, hoop up laptop and check for faults, found multiple faults for dpf differential pressure, egr valve not responding, dpf inlet temp sensor open and dpf missing. Talked to customer and they have decided to delete truck.		
		Block off egr system, remove material from dpf, doc and scr canisters. Reinstall housing and flash ecu. Replace missing gasket from egr pipe. Take truck for a drive everything seems to be ok no light or active emissions fault codes.		
Labour	1	Mx13 Emissions Delete Labour and tuning	3,800.00	3,800.00
Parts	1	Gasket Disk	33.34	33.34
		GST on sales	5.00%	539.41

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Subtotal	\$10,788.24
GST	\$539.41
Total	\$11,327.65

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