

HAWTHORNE
HAWTHORNE MACHINERY CO.
SAN DIEGO: (858) 674-7000

#764

1063

INVOICE

SOLD TO

LB3 ENTERPRISES INC
12485 HIGHWAY 67 NORTH PAD #3
LAKESIDE CA

92040

SHIP TO

33°44'22.3"N 117°27'41.2"W
26357 TOWHEE LN
CORONA, CA

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER P.O. NUMBER	Branch	Div	Salesman	T/C	Page
SS000238097	10-23-23	1157915	764	00	G	805	2	1
DOCUMENT NUMBER	DOCUMENT DATE	SHIP VIA						
0086823	09-05-23							
MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH.ID NO.			
AA	16M	0B9H00854		13500.0	035214			
QUANTITY	ITEM NUMBER	DESCRIPTION	UNIT PRICE		EXTENSION			

TRAVEL TO/FROM MACHINE

TRAVELED FROM 16945 CAMINO SAN BERNARDO TO
 LAKE ELSINORE 33°44'22.3"N 117°27'41.2"W
 26357 TOWHEE LN CORONA

2	602373	STRENGTH START FLUN	11.75	23.50
TOTAL PARTS			SEG. 01	23.50 *
TOTAL LABOR			SEG. 01	387.50 *
SEGMENT 01 TOTAL				411.00 T

TROUBLESHOOT ARTICULATION CYLINDER

CUSTOMER COMPLAINT:
 PLAY ON ARTICULATION CYLINDERS AND MOUNTS
 CAUSE OF FAILURE:
 NORMAL WARE AND TARE
 RESULTANT DAMAGE:
 WORN BUSHINGS AND PINS
 REPAIR PROCESS COMMENTS:
 WELD AND BORE ARTICULATION PIN BORE ON FRONT FRAME
 INSTALL NEW BEARING AND SEALS

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Any Warranties on the products sold are those made by the manufacturer, if any. Hawthorne hereby disclaims all warranties either expressed or implied, including any implied warranty of merchantability or fitness for a particular purpose.

RETURNED PARTS, OR PRODUCTS IF ACCEPTED UNDER THE TERMS OF OUR RETURN POLICY, MAY BE SUBJECT TO A RESTOCKING CHARGE.

A California Corporation FIN 95-1583539

PLEASE PAY THIS AMOUNT**CONT'D****AMOUNT CREDITED**

PLEASE REMIT TO:
Accounts Receivable
16945 Camino San Bernardo
SAN DIEGO, CA 92127-2405

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AA	16M	0B9H00854		13500.0	035214			
QUANTITY	ITEM NUMBER	DESCRIPTION	UNIT PRICE		EXTENSION			
WELD AND LINE BORE ARTICULATION CYLINDERS PIN BORES								
2	321-6908	VALVE GP-CHE	N	157.14	314.28			
TOTAL PARTS			SEG. 02	314.28 *				
TOTAL LABOR			SEG. 02	5555.00 *				
SEGMENT 02 TOTAL			5869.28 T					

REMOVE& INSTALL ARTICULATION CYLINDER

CUSTOMER COMPLAINT:

R AND I ARTICULATION CYLINDERS

CAUSE OF FAILURE:

N/A

RESULTANT DAMAGE:

N/A

REPAIR PROCESS COMMENTS:

- INSTALL CYLINDERS
- INSTALL HYDRAULIC LINES TO CYLINDERS
- INSTALL PANELS
- TOP OFF HYDRAULIC FLUID
- TRANSMISSION FLUID WAS EMPTY; HAD TO FILL
- TOP OFF ENGINE OIL

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AA	16M	0B9H00854		13500.0		035214		
QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE		EXTENSION		

- WASH MACHINE
- TEST MACHINE

CUSTOMER COMPLAINT:

PLAY ON ARTICULATION CYLINDERS AND MOUNTS

CAUSE OF FAILURE:

NORMAL WARE AND TARE

RESULTANT DAMAGE:

WORN BUSHINGS AND PIN

REPAIR PROCESS COMMENTS:

WELD AND BORE ARTICULATION PIN BORE ON FRONT FRAME

INSTALL NEW BEARING AND SEALS

WELD AND LINE BORE ARTICULATION CYLINDERS PIN

BORES

16	1K-7081	WASHER	N	2.01	32.16
2	3B-5317	COTTER PIN	S	1.88	3.76
2	3G-2582	RETAINER	N	107.23	214.46
2	4C-3856	WHEEL GRIND	S	3.49	6.98
2	4T-3658	TUBE	N	17.78	35.56
2	5P-1076	WASHER	S	2.05	4.10
4	6V-8398	SEAL O RING	S	1.65	6.60
8	7K-9204	SEAL	S	14.70	117.60
2	7X-0515	WASHER	S	2.99	5.98
2	7X-2553	BOLT	S	3.38	6.76
2	8D-8704	BEARING	N	89.61	179.22
2	8T-4139	BOLT	S	1.58	3.16
2	170-3093	BUSHING	S	6.80	13.60
2	277-5435	BEARING	N	70.55	141.10
2	277-8758	PIN AS	N	225.48	450.96
1	316-6136	PIN AS.	N	246.53	246.53

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AA	16M	0B9H00854		13500.0	035214			
QUANTITY	ITEM NUMBER	DESCRIPTION	UNIT PRICE	EXTENSION				
1	316-6137	PIN AS.	311.07	311.07				
1	2A227	BLACK ELECT TAPE N	12.66	12.66				
1	4836	BREAK CLEANER N	7.92	7.92				
1	16PB	BLASTER PENETRATINN	11.18	11.18				
1	49005	WD-40 LOW VOC 12 ON	15.02	15.02				
TOTAL PARTS			SEG. 03	1826.38 *				
TOTAL LABOR			SEG. 03	4340.00 *				
1.00		15W40 ULS OIL/GL		14.57				
3.00		HYDOSAE10WOIL/GL		52.11				
10.00		TDTOSAE30WOIL/GL		133.60				
TOTAL MISC CHGS			SEG. 03	200.28 *				
SEGMENT 03 TOTAL				6366.66 T				

REMOVE MACHINE
 PIN

CUSTOMER COMPLAINT: BARREL IN STEERING CYLINDER
 SIEZED NEEDS TO BE TORCHED OUT
 CUT OUT CYLINDER PINS TO RELIEVE PRESSURE BUILDUP
 REMOVED PINS OUT WITH AN AIR HAMMER USING

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AA	16M	0B9H00854		13500.0		035214		
QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE		EXTENSION		

PERCAUSION WHILE PERFORMING THIS TASK DUE TO THE
 LOCATION OF THE PINS BEING CLOSE TO THE FUEL TANK

TOTAL LABOR SEG. 04 1275.00 *

SEGMENT 04 TOTAL 1275.00 T

 CONSUMABLE ITEMS 350.00 T

ENVIRONMENTAL 500.00 T

7.75% SALES TAX 249.12 T

** THANK YOU FOR DOING BUSINESS WITH HAWTHORNE MACHINERY CO. **
 ** IF YOU HAVE ANY QUESTIONS REGARDING THIS INVOICE PLEASE CALL **
 ** PAUL KESSEL AT 858-674-7049 **

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15021.06

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2 of 3

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SS000238551	11-14-23	1157915	035214	00	G	805	1	1
DOCUMENT NUMBER	DOCUMENT DATE	SHIP VIA						
0087417	10-25-23							
MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING		MACH.ID NO.		
AA	16M	0B9H00854		13501.0		035214		
QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE		EXTENSION		

Does not include tax

REMOVE& INSTALL STEERING CYLINDER

time to remove and inspect all 4 holes.
 currently the holes on the barrel end have alot of
 play so the pins and spherical bearings might be
 worn out or the holes may need to be line bored in
 both the machine frame and the barrel eyes of the
 steering cylinders.
 upon inspection if steering cylinder rod eye holes
 are good we will reinstall with existing
 bearings.
 if holes are damaged, additional time will be
 needed to line bore rod eye cylinder bores and
 install new bearings.

2	2D-8652	BEARING	S	59.48	118.96
2	3B-4629	COTTER PIN	S	.43	.86
1	3J-8500	RING	S	6.83	6.83
1	4F-8824	RING	S	5.21	5.21
1	5P-7465	CLIP	S	9.19	
		DISCOUNT 20.00%		1.84-	7.35
2	5T-9400	SPACER	S	19.08	38.16
4	6V-8398	SEAL O RING	S	1.65	6.60
2	7X-0632	WASHER	S	4.38	8.76
1	8B-1002	NUT	S	33.97	33.97
2	8T-0441	BOLT	S	2.04	4.08
2	8T-4121	WASHER-HARD	S	.78	1.56
1	249-3505	RACE-SPHERIC	S	38.32	38.32

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AA	16M	0B9H00854		13501.0	035214			
QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE	EXTENSION			
5	258-9981	SPACER	S	26.13	130.65			
1	260-6117	BALL STUD	N	177.80	177.80			
1	285-0612	CAP AS.	S	21.69	21.69			
2	391-0217	PIN AS	N	85.15	170.30			
TOTAL PARTS				SEG. 01	771.10	*		
TOTAL LABOR				SEG. 01	1755.00	*		
8.00	HYDOSAE10WOIL/GL				138.96			
TOTAL MISC CHGS				SEG. 01	138.96	*		
SEGMENT 01 TOTAL					2665.06	T		

WELD STEERING CYLINDER
BORE

2 holes in the axle frame for sure need to be line bored, the barrel end of the cylinders as well upon disassembly the other 2 holes will be inspected.

if they too need to be line bored, additional time will be needed.

this is time to do all 4 holes for the barrel end

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* * *

C A S H

* * *

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AA	16M	0B9H00854		13501.0		035214		
QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE		EXTENSION		

of the cylinders.

TOTAL LABOR SEG. 02 3332.50 *

SEGMENT 02 TOTAL 3332.50 T

CALIBRATE STEERING SYSTEM

this is time to calibrate the steering system once
all the cylinders are tight.

TOTAL LABOR SEG. 03 1190.00 *

SEGMENT 03 TOTAL 1190.00 T

TOTAL PARTS DISCOUNT 1.84- 215.63 T

ENVIRONMENTAL 467.19 T

7.75% SALES TAX 123.45 T

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SS000234830	04-21-23	1157915	16M	00	G	805	2	1
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0084349	02-24-23							
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AA	16M	0B9H00854		12877.0		035214		
QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE		EXTENSION		

* * *

INVOICE SUMMARY

* * *

PERFORM TA1 INSPECTION

SEGMENT 00 TOTAL

412.50 T

TROUBLESHOOT STEERING SYSTEM

SEGMENT 01 TOTAL

2028.13 T

REPAIR STEERING SYSTEM

SEGMENT 02 TOTAL

2667.69 T

INSPECT CIRCLE DRIVE

SEGMENT 03 TOTAL

619.36 T

REPAIR CIRCLE DRIVE

SEGMENT 04 TOTAL

15924.09 T

REMOVE& INSTALL BATTERY

SEGMENT 05 TOTAL

1114.76 T

7.75% SALES TAX

658.29 T

** THANK YOU FOR DOING BUSINESS WITH HAWTHORNE MACHINERY CO. **

TERMS: *NON RETURNABLE PARTS
NET CASH FOR PAYMENT ON OR BEFORE THE 10TH OF THE MONTH FOLLOWING DATE OF INVOICE.
1-1/2% PER MONTH SERVICE CHARGE ON BALANCE NOT PAID DURING THE MONTH FOLLOWING
DATE OF INVOICE (ANNUAL PERCENTAGE RATE IS 18%).

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SAN DIEGO, CA 92127-2405

HAWTHORNE**HAWTHORNE MACHINERY CO.**
SAN DIEGO: (858) 674-7000**INVOICE**

SOLD TO

LB3 ENTERPRISES INC
12485 HIGHWAY 67 NORTH PAD #3
LAKE SIDE CA**92040**

SHIP TO

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER P.O. NUMBER	Branch	Div	Salesman	T/C	Page
SS000234830	04-21-23	1157915	16M	00	G	805	2	2
DOCUMENT NUMBER	DOCUMENT DATE	SHIP VIA						
0084349	02-24-23							
MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH.ID NO.			
AA	16M	0B9H00854		12877.0	035214			
QUANTITY	ITEM NUMBER	DESCRIPTION	UNIT PRICE		EXTENSION			

* * *

INVOICE SUMMARY

* * *

** IF YOU HAVE ANY QUESTIONS REGARDING THIS INVOICE PLEASE CALL **
** PAUL KESSEL AT 858-674-7049 **

TERMS: *NON RETURNABLE PARTS
NET CASH FOR PAYMENT ON OR BEFORE THE 10TH OF THE MONTH FOLLOWING DATE OF INVOICE.
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RETURNED PARTS, OR PRODUCTS IF ACCEPTED UNDER THE TERMS OR OUR RETURN POLICY, MAY BE SUBJECT TO A RESTOCKING CHARGE.
A California Corporation FIN 95-1583539

PLEASE PAY THIS AMOUNT**23424.82****AMOUNT CREDITED**

PLEASE REMIT TO:
Accounts Receivable
16945 Camino San Bernardo
SAN DIEGO, CA 92127-2405

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INVOICE DETAIL

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PERFORM TA1 INSPECTION

CUSTOMER COMPLAINT:
PERFORM TA1 INSPECTION
REPAIR PROCESS COMMENTS:
PERFORM TA1 INSPECTION

F/R LBR

412.50 *

SEGMENT 00 TOTAL

412.50 T

TROUBLESHOOT STEERING SYSTEM

CUSTOMER COMPLAINT:
TROUBLESHOOT STEERING SYSTEM
CAUSE OF FAILURE:
MULTIPLE CODES
REPAIR PROCESS COMMENTS:
VERIFY CONCERN, STEERING ERRATIC
MULTIPLE CODES FOR STEERING SYSTEM FAILURE
TAKE PSR, CLEAR CODES AND OPERATE MACHINE TO
DUPLICATE CONCERN.
CODES CAME BACK
UPDATE ALL ECU'S, CLEAR ALL CODES, OPERATE
MACHINETERMS: *NON RETURNABLE PARTS
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E1374 STEERING VALVE SPOOL NOT RESPONDING TO
 COMMAND

1.00			F/R LBR	990.00	*
5.00		SHIP & HANDLING		959.08	
		HYDOSAE10WOIL/GL		79.05	
		TOTAL MISC CHGS	SEG. 01	1038.13	*
		SEGMENT 01 TOTAL		2028.13	T

REPAIR STEERING SYSTEM

CUSTOMER COMPLAINT:

REPAIR STEERING SYSTEM

CAUSE OF FAILURE:

ACTIVE CODES

REPAIR PROCESS COMMENTS:

REMOVE HOOD PANELS IN FRONT OF OPERATOR CAB

REMOVE AND REPLACE STEERING VALVE ACTUATOR

559-3552

OPERATE MACHINE TO VERIFY REPAIR

1	559-3552	VALVE GP-ACT	S	1017.69	1017.69
		TOTAL PARTS	SEG. 02	1017.69	*

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INVOICE DETAIL

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TOTAL LABOR	SEG. 02	1650.00 *
SEGMENT 02 TOTAL		2667.69 T

INSPECT CIRCLE DRIVE

INSPECT AND QUOTE CIRCLE DRIVE AND PINION

CUSTOMER COMPLAINT:

INSPECT CIRCLE DRIVE

REPAIR PROCESS COMMENTS:

INSPECT CIRCLE DRIVE

FOUND GEARS WORN AND MISSING ON CIRCLE DRIVE

FOUND CIRCLE PINION WORN AND DAMAGED

FOUND BLADE HAS EXCESSIVE PLAY IN MOUNTING

HARDWARE

FOUND LIFT CYLINDERS HAVE EXCESSIVE PLAY WHEN

LIFTING AND LOWERING BLADE

FOUND EXCESSIVE PLAY IN SIDE SHIFT CYLINDER TO
BLADE

4	4J-1888	COTTER	S	3.88	15.52
1	5F-3715	NUT	N	123.07	123.07
4	1AUB5	4-1/2" CUT OFF WHLSN		3.72	14.88

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* * * INVOICE DETAIL * * *

1	602373	STRENGTH START FLUS	9.89	9.89
12	602373	STRENGTH START FLUN	10.50	126.00
TOTAL PARTS			SEG. 03	289.36 *
SEGMENT 03 TOTAL			F/R LBR	330.00 *
				619.36 T

REPAIR CIRCLE DRIVE

CUSTOMER COMPLAINT:

NO ROTATION ON THE BLADE

CAUSE OF FAILURE:

WORN OUT CICLE GEARS AND DRIVE

RESULTANT DAMAGE:

MOTOR WILL SPIN BUT NO ROTATION OF BLADE

REPAIR PROCESS COMMENTS:

BRIN UNIT ISDIE BAY 5, REMOVE THE BLADE FROM
 CIRCLE, HAD TO USE TORCH IN ORDER TO REMOVE THE
 PIN NUTS DUE TO EXCESSIVE RUST AND DAMAGE, SET
 BLADE ASIDE AND SECURE, CAP HOSES AND CYLINDER,
 CONTINUE REMOVING THE CIRCLE FROM THE UNIT, USE
 CRANE AND STAND TO SUPPORT THE CIRCLE AND REMOVE
 FROM UNIT, TAKE CIRC;LE TO WELD SHOP TO BE
 REPAIRED, WILL INSTALL AFTER WELD SHOP IS DONE.

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INVOICE DETAIL

* * *

WHILE WAITING FOR CICLE DRIVE TO BE REPAIRED PINON GEAR NEEDED TO BE REPLACED, DISASSEMBLE THE DRIVE MOTOR AND INSPECT FOR WEAR, ORDER NECESSARY PARTS FOR THE REPAIRS, ONCE PARTS ARRIVED CONTINUE WITH THE REPAIR, INSTALL NEW PINON GEAR WITH SEALS, THRUST WASHER, LOCK NUT, AND GASKETS, ASSEMBLE DRIVE MOTOR AND FILL WITH NEW GEAR OIL, WILL TEST ONCE CIRCLE AND BLADE IS BACK ON UNIT. THE CIRCLE WAS INSTALLED IN UNIT AFTER THE REPAIR WAS DONE, ALSO THE BLADE WAS INSTALLED BACK ON, USE OLD AND NEW SHIMS TO ADJUST THE CIRCLE, TEST DRIVE MOTOR, UNIT IS RUNNING NORMAL AT THIS TIME, NO LEAKS PRESENT.

REMOVE DAMAGED SEGMENTS

FITTED AND WELDED NEW SEGMENTS INTO PLACE

REMOVE ONE AT TIME TO KEEP SEGMENT TOLERANCE

WITHIN SPECS

CLEAN A PREPED OTHER DAMAGED TEETH

CLEANED WORKING AREA CIRCLE DRIVE IS COMPLETE

DELIVER CIRCLE DRIVE TO MAIN SHOP

1	2D-6533	SEAL O RING	S	11.36	11.36
2	2G-0339	LOCK NUT	S	6.51	13.02
1	2G-0339	LOCK NUT	S	6.51	6.51
2-	2G-0339	LOCK NUT	S	6.51	13.02-
2	5K-5288	SEAL G	S	122.15	244.30
5	5T-2333	SEGMENT	N	523.10	2615.50
1	6G-5539	GASKET	S	10.29	10.29

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1	6V-6037	TEM PLATE	N	368.17	368.17
1	8D-7341	GASKET	N	10.71	10.71
1	8D-7343	WASHER	S	57.71	57.71
30	185-7115	SHIM	N	6.20	186.00
20	257-4932	SHIM	N	5.31	106.20
1	261-8555	PINION-CIRCL	N	1267.90	1267.90
10	F690-32	75W140 OIL	N	20.54	205.40
2	08880	HIGH POWER BRAKE CN		8.67	17.34
TOTAL PARTS				SEG. 04	5107.39 *
				F/R LBR	10560.00 *
1.00	INBOUND FREIGHT				170.00
1.00	NONSTOCK CHARGE				86.70
TOTAL MISC CHGS				SEG. 04	256.70 *
SEGMENT 04 TOTAL					15924.09 T

REMOVE& INSTALL BATTERY

CUSTOMER COMPLAINT:
BAD CELLS ON BATTERIES
CAUSE OF FAILURE:
BAD CELL

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INVOICE DETAIL

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RESULTANT DAMAGE:

BATTERIED WONT RETAIN CHARGE

REPAIR PROCESS COMMENTS:

USE JUMP BOX TO START UP UNIT, BRING UNIT INSIDE
 SHOP, DISASSEMBLE THE BATTERY COMPARTMENT AND USE
 CRANE TO REMOVE AND INSTALL NEW BATTERIES, SENT
 OLD BATTERIES BACK FOR CORES.

2	153-5710	BATTERY	S	397.38	794.76
TOTAL PARTS				SEG. 05	794.76 *
TOTAL LABOR				SEG. 05	330.00 *
2.00-	BATTERY CORE CHG				10.00-
TOTAL MISC CHGS				SEG. 05	10.00-*
SEGMENT 05 TOTAL					1114.76 T

7.75% SALES TAX

658.29 T

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