

HAWTHORNE**HAWTHORNE MACHINERY CO.
SAN DIEGO: (858) 674-7000****INVOICE****SOLD TO****LB3 ENTERPRISES INC
12485 HIGHWAY 67 NORTH PAD #3
LAKESIDE, CA****92040****#764****SHIP TO****HMC - Utility Shop - Rancho Bern
16945 Camino San Bernardo
San Diego
CA 92127**

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER P.O. NUMBER	Branch	Div	Salesman	T/C	Page
SS000243809	08-28-24	1157915	16M BRAKES	06	G	805	1	1
DOCUMENT NUMBER	DOCUMENT DATE	SHIP VIA						
0090285	06-13-24							
MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING		MACH.ID NO.		
AA	16M	0B9H00854		14485.0		035214		
QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE		EXTENSION		

REMOVE& INSTALL SERVICE BRAKE**TECHNICIAN INITIALS:**

CB

CUSTOMER COMPLAINT:

* BRAKES ARE NOT WORKING

CAUSE OF FAILURE:**PART#**

* 257-1702

RESULTANT DAMAGE:

* 257-1702

351-0925

284-9557

*LOSS OF BRAKES

REPAIR PROCESS COMMENTS:**REMOVAL PROCESS:**

BEGAN DRAINING OIL FROM TANDEM. REMOVED BRAKE ASSEMBLIES. DISASSEMBLED BRAKES ALL 4 AND FOUND SIGNIFICANT WARPAGE AND SCORCHING TO DISCS AND FRICTION PLATES. PISTON SEALS WERE CUT ON FRONT RIGHT TANDEM BRAKE ASSEMBLY. RECOMMEND COMPLETE D&A OF ALL BRAKES TO RESTORE PROPER BRAKING FUNCTION.

* INSTALLED THE WHEEL SPINDAL ONTO THE MACHINE. FRONT AND REAR ON BOTH SIDES. TORQUED THE BOLTS TO SPECIFICATION. INSTALLED BOTH DRIVE CHAINS ON EACH SIDE OF MACHINE.

* REPAIRED A STRIPPED PLUG ON THE RIGHT SIDE

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RETURNED PARTS, OR PRODUCTS IF ACCEPTED UNDER THE TERMS OF OUR RETURN POLICY, MAY BE SUBJECT TO A RESTOCKING CHARGE.

A California Corporation FIN 95-1583539

PLEASE PAY THIS AMOUNT**CONT'D****AMOUNT CREDITED****PLEASE REMIT TO:****Accounts Receivable
16945 Camino San Bernardo
SAN DIEGO, CA 92127-2405**

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AA	16M	0B9H00854		14485.0		035214		
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TANDEM HOUSING.

* FILLED EACH TANDEM WITH OIL AND VERIFIED THAT
 THEY WERE AT THE PROPER LEVEL.

* VERIFIED THAT ALL THE BRAKES WORK LIKE THEY
 SHOULD BE

* VERIFIED THE REPAIR

4	2G-9796	GASKET	N	17.11	68.44
2	2M-9780	SEAL O RING	S	2.00	4.00
4	3K-0360	SEAL	S	1.83	7.32
4	136-2967	SEAL-O-RING	N	21.69	86.76
8	266-9727	GASKET	N	4.65	37.20
2	304-8032	PLUG-STOR	S	57.23	114.46
2	563-0500	LINK-CONN-20	N	106.34	212.68
2	572-0283	COTTER	N	2.39	4.78
34	1556213	CAT TDTO 30 BULK	N	14.76	501.84
9	3145168	CAT HYDO ADV 10	N	19.68	177.12
4	6243379	HYD OIL ADDITIVE	S	43.40	173.60
2	555354	FLEX GASKET MAKER	N	28.90	57.80
2	602373	STRENGTH START FLUN		9.24	18.48

TOTAL PARTS SEG. 01 1464.48 *

32.00

TDTOSAE30WOIL/GL F/R LBR 10800.00 *

451.84

TOTAL MISC CHGS SEG. 01 451.84 *

SEGMENT 01 TOTAL 12716.32 T

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RECONDITION SERVICE BRAKE

ONCE WHEELS WERE REMOVED AND INSPECTED, FOUND THAT BRAKES WERE ALL WORN OUT AND METAL HAD BEEN SITTING IN THE BOTTOM OF THE HUB WHICH DAMAGED THE HOUSINGS AND THE PISTONS. WE WILL NEED TO TRANSFER SHAFTS, REMOVE DAMAGED BEARINGS, FREEZE AND INSTALL NEW BEARINGS AND INSTALL DOWELS AND THEN ASSEMBLE BRAKE PACKS. TECHNICIAN INITIALS:
CUSTOMER COMPLAINT:

*

CAUSE OF FAILURE:**PART#**

* 2571702

RESULTANT DAMAGE:

* 257-1702

351-0925

284-9557

REPAIR PROCESS COMMENTS: REMOVE OLD BEARINGS AND RACES FROM AXLE AND BRAKE HOUSINGS, CLEAN ALL SEALING SURFACES, INSTALL NEW PISTONS AND SEALS INTO THE BRAKE HOUSINGS, INSTALL NEW RACE AND DUAL CONE SEAL ON THE AXLE AND IN THE BRAKE HOUSING, ASSEMBLE AXLE INTO BRAKE HOUSINGS, INSTALL NEW PLATES AND FRICTION DISCS, INSTALL COVER, HEAT BEARING AND INSTALL INTO COVER, INSTALL DRIVE GEAR, SET BEARING PRELOAD, APPLY

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QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE		EXTENSION		

LOCK TITE TO RETAINING BOLTS AND TORQUE , INSTALL
 NEW BRAKE BLEEDING FITTING , TRANSPORT BRAKE
 HOUSINGS TO BAY 3

*

4	1B-3937	CUP	N	125.30	501.20
4	1B-4043	CONE	N	257.72	1030.88
4	1U-5517	DISC	S	4.90	19.60
4	2G-9796	GASKET	N	17.11	68.44
2	3K-0360	SEAL	S	1.83	3.66
4	4I-0755	NUT	S	.74	2.96
4	5H-3701	SCREW	S	8.04	32.16
2	6E-5047	PLUG HEX	S	23.14	46.28
4	6T-3377	DUO-CONE	N	151.95	607.80
8	8F-9538	RING	S	1.10	8.80
12	8S-9075	CONE	S	169.00	2028.00
4	8S-9076	CUP	S	65.11	260.44
1	219-8136	ADAPTER-STR	N	16.71	16.71
4	220-4335	SEAL-BRAKE	S	26.36	105.44
8	220-4336	SEAL-BRAKE	S	25.04	200.32
4	257-1702	PISTON	N	1040.89	4163.56
16	266-6050	DOWEL	N	66.32	1061.12
8	266-9727	GASKET	N	4.65	37.20
16	270-6942	SHIM	N	3.25	52.00
4	270-6943	SHIM	S	3.66	14.64
16	270-6944	SHIM	S	5.08	81.28
16	284-8959	SHIM	N	2.61	41.76
8	284-8960	SHIM	S	2.21	17.68
56	284-9557	PLATE	S	281.19	15746.64
16	288-3883	SPRING	N	25.84	413.44

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AA	16M	0B9H00854		14485.0	035214			
QUANTITY	ITEM NUMBER	DESCRIPTION		UNIT PRICE	EXTENSION			
16	296-8274	DOWEL	N	18.74	299.84			
52	351-0925	DISC-FRICTIO	S	113.65	5909.80			
1	562-8117	CHAIN GP-200	N	1822.74	1822.74			
1	38657	HI FLEX LOCTITE	N	42.04	42.04			
1	555354	FLEX GASKET MAKER	N	28.90	28.90			
1	27240	LOCTITE 272 THREADS		56.88	56.88			
TOTAL PARTS			SEG. 02	34722.21 *				
			F/R LBR	8640.00 *				
1.00	0090285-02	OUTSIDE LABOR		12760.00				
TOTAL MISC CHGS			SEG. 02	12760.00 *				
SEGMENT 02 TOTAL				56122.21 T				

CHARGE .								
SEGMENT 99 TOTAL				.00 T				

CONSUMABLE ITEMS				350.00 T				

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AA	16M	0B9H00854		14485.0	035214			
QUANTITY	ITEM NUMBER	DESCRIPTION			UNIT PRICE	EXTENSION		
		ENVIRONMENTAL				500.00 T		
		7.75% SALES TAX				2905.36 T		

** THANK YOU FOR DOING BUSINESS WITH HAWTHORNE MACHINERY CO. **
** IF YOU HAVE ANY QUESTIONS REGARDING THIS INVOICE PLEASE CALL **
** DAN ARGUIN (858) 674-7070 **

* * *
* * *C A S H
INVOICE COPY* * *
* * *

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PLEASE PAY THIS AMOUNT**72593.89****AMOUNT CREDITED****PLEASE REMIT TO:**
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